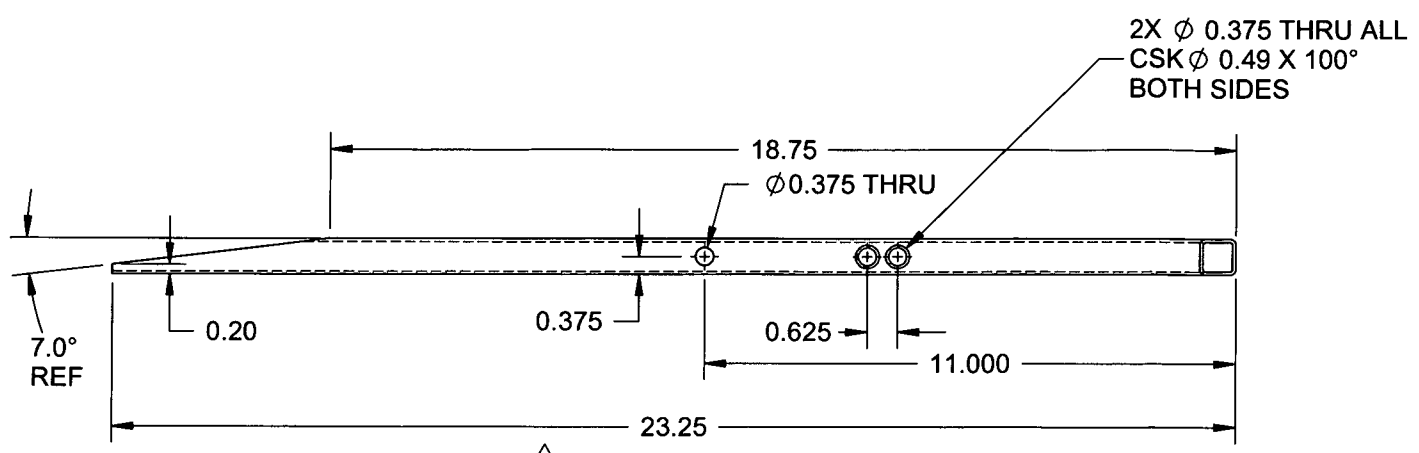
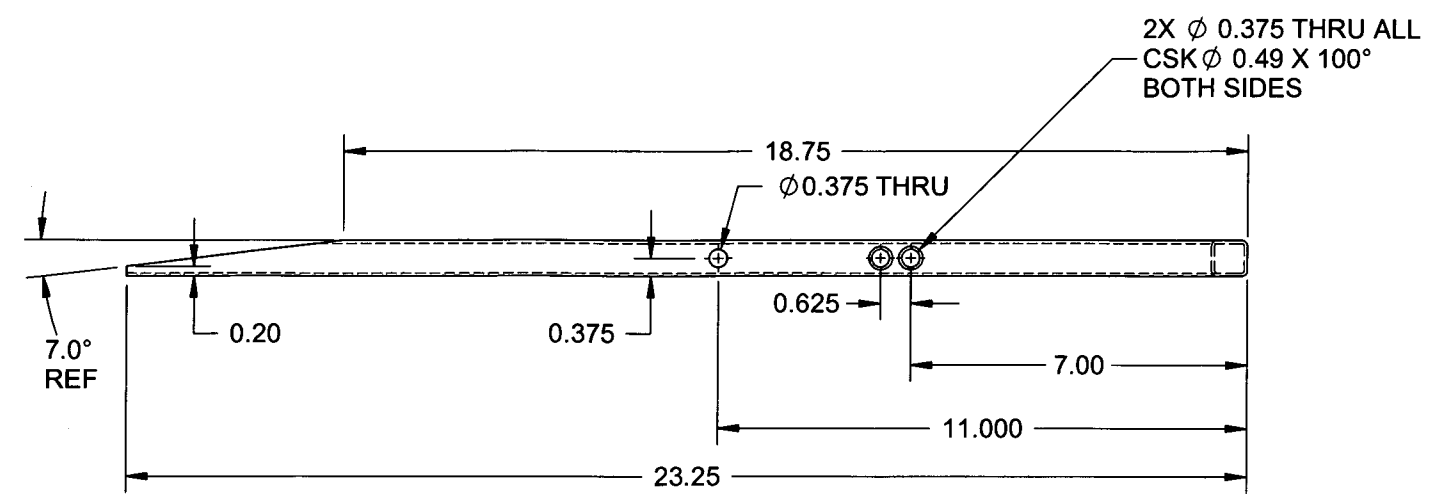


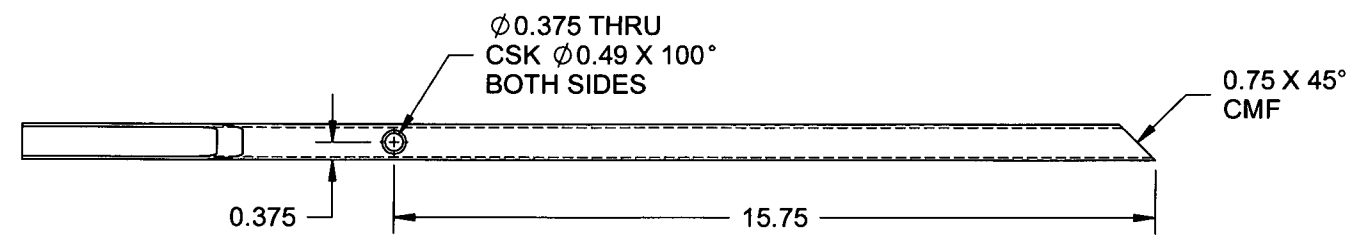
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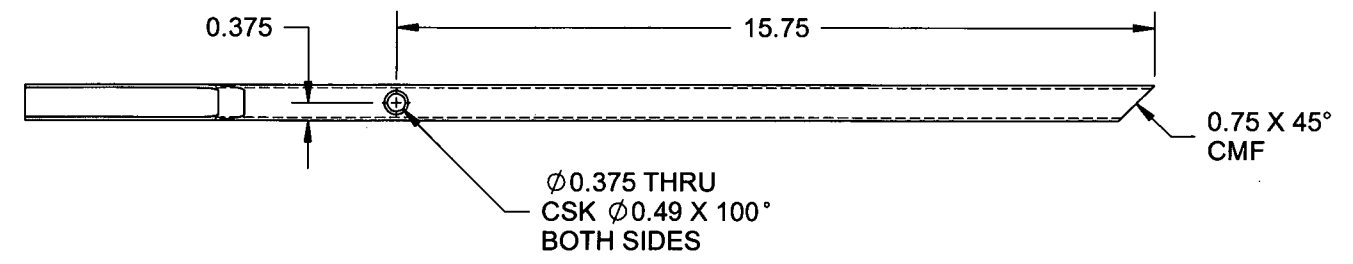
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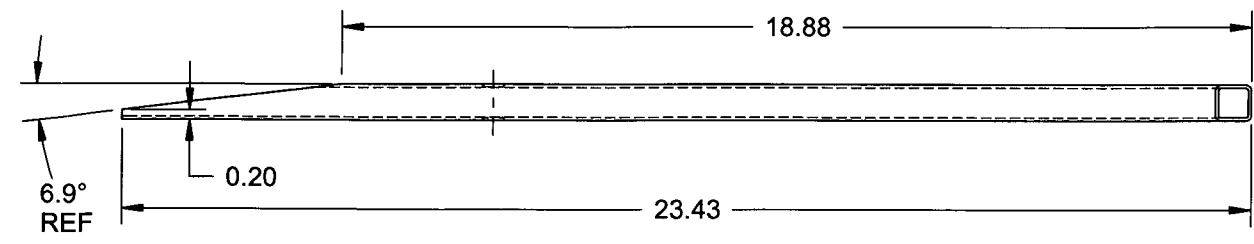
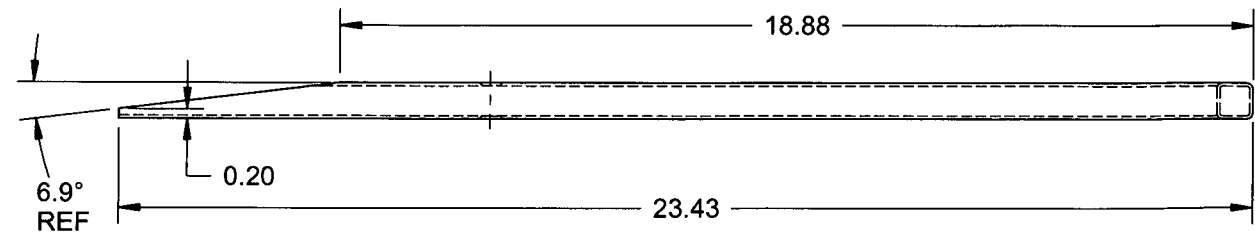
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D3230-3 RIB



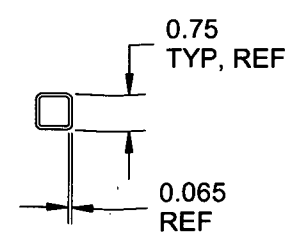
D3230-4 RIB



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2015 APR 13
ECN 15-559 A.P.

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
REF. DART SPEC. M304TS0.750W0.065
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.99 lbs EACH

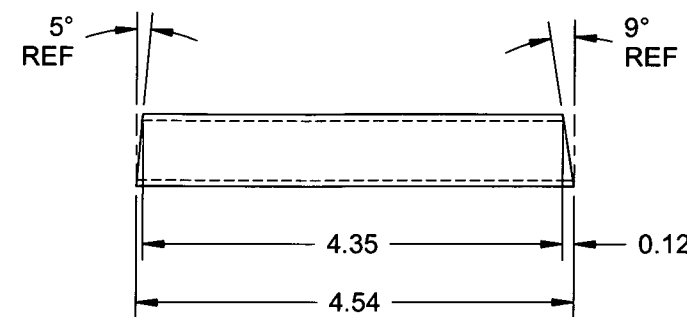


TYPICAL SECTION VIEW

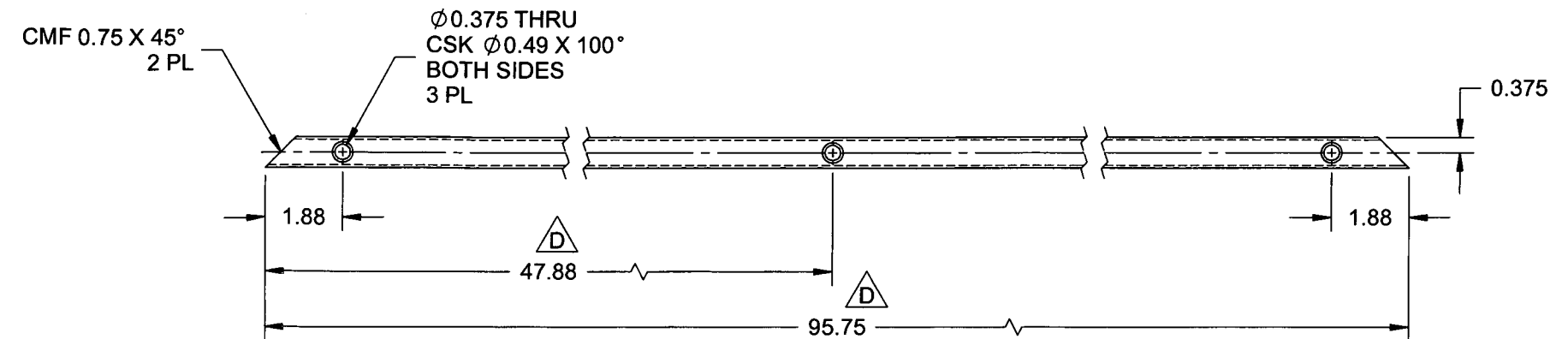
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DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	MB	DRAWING NO.	REV. D
MFG. APPR.	DD	D3230	SHEET 3 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	BASKET WEDGE ASSEMBLY	NTS
DATE	15.03.26	COPYRIGHT © 2003 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

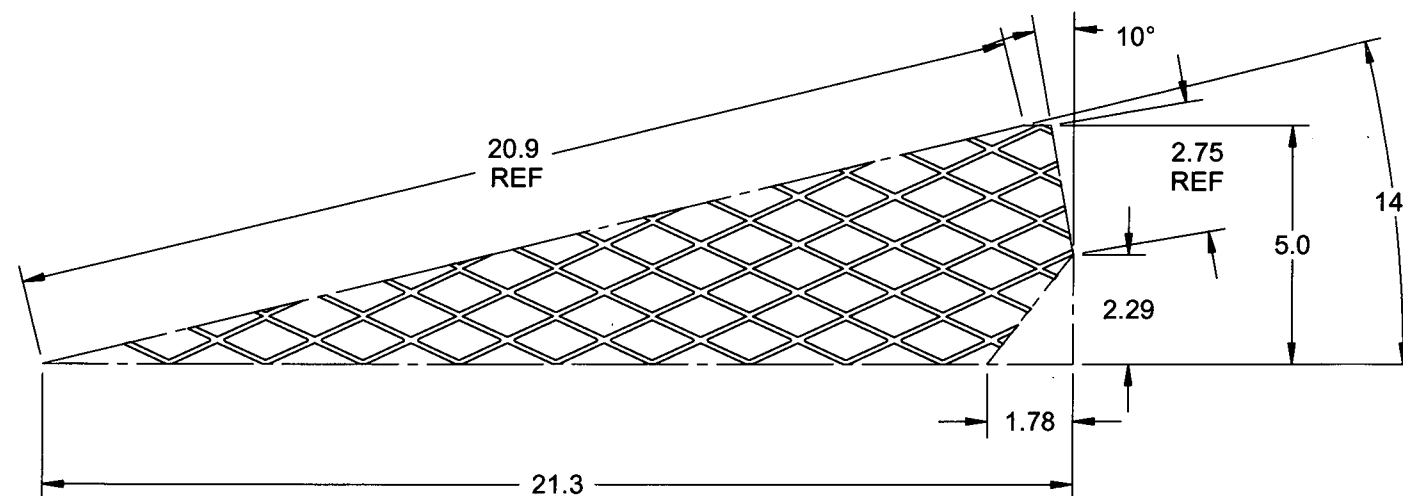
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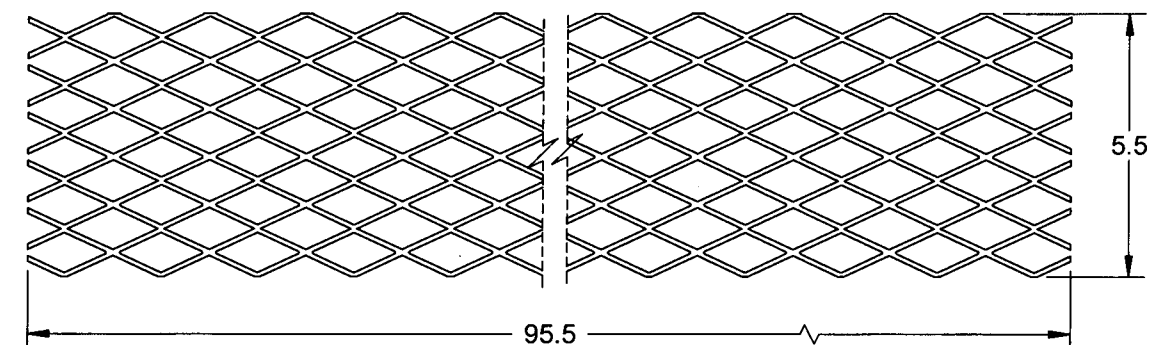
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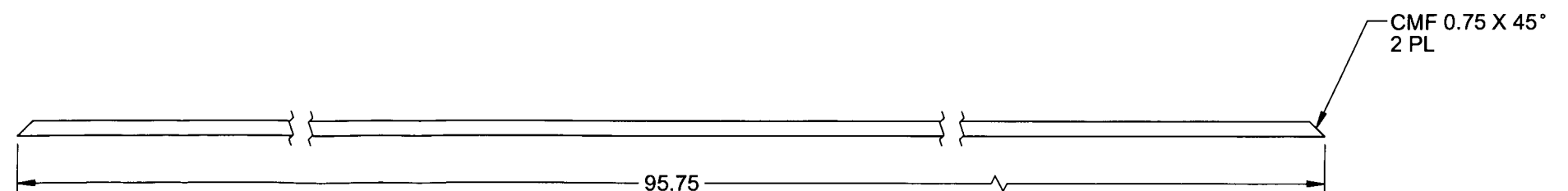
D3230-7 RIB



D3230-9 SIDE MESH



D3230-11 FRONT MESH



D3230-13 RIB

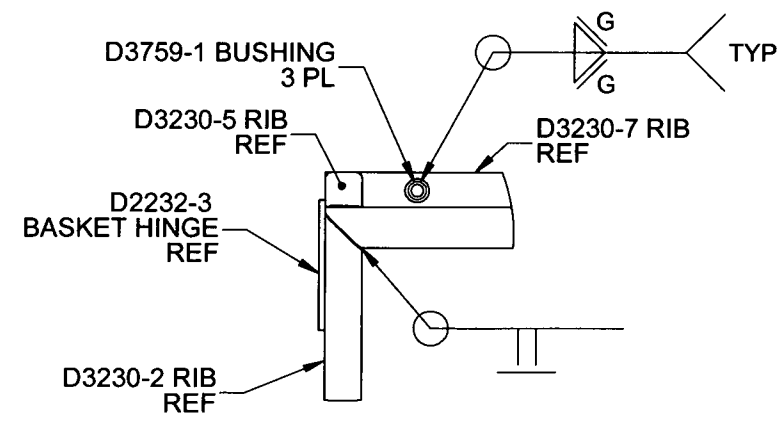
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ECN 15-559 A.R.

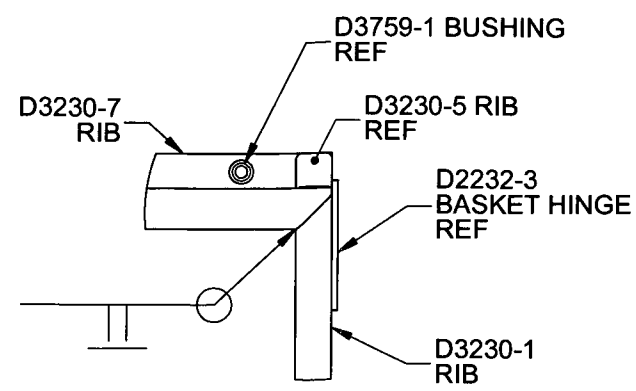
- NOTES:**
- 1) MATERIAL:
D3230-5/-7/-13: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
REF. DART SPEC. M304TS0.750W0.065
D3230-9/-11: 3/4-16F EXPANDED STAINLESS STEEL
REF. DART SPEC. M304EX0.75-16F
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: D3230-5 = 0.21 lbs; D3230-7 = 4.55 lbs
D3230-9 = 0.20 lbs; D3230-11 = 1.94 lbs; D3230-13 = 4.56 lbs

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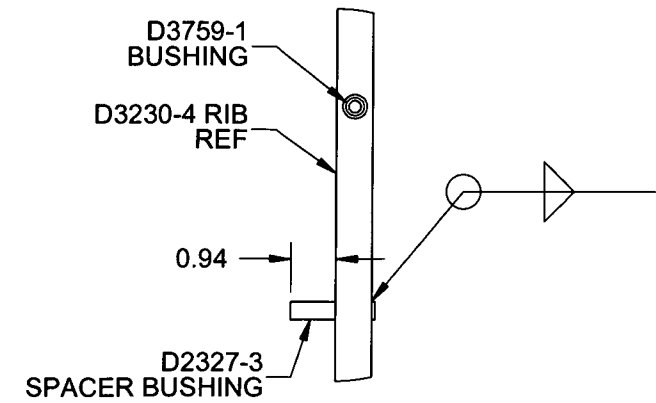
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MFG. APPR.	DD	D3230	SHEET 4 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	BASKET WEDGE ASSEMBLY	NTS
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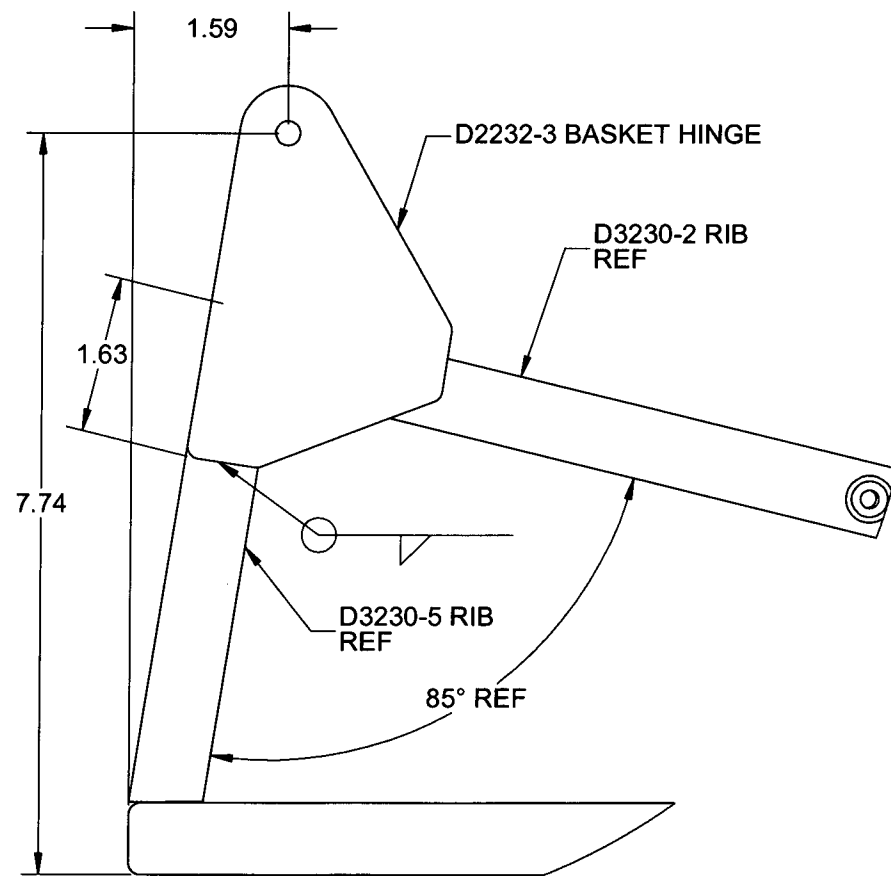
DETAIL A D6-2
MESH NOT SHOWN FOR CLARITY
SCALE 4X



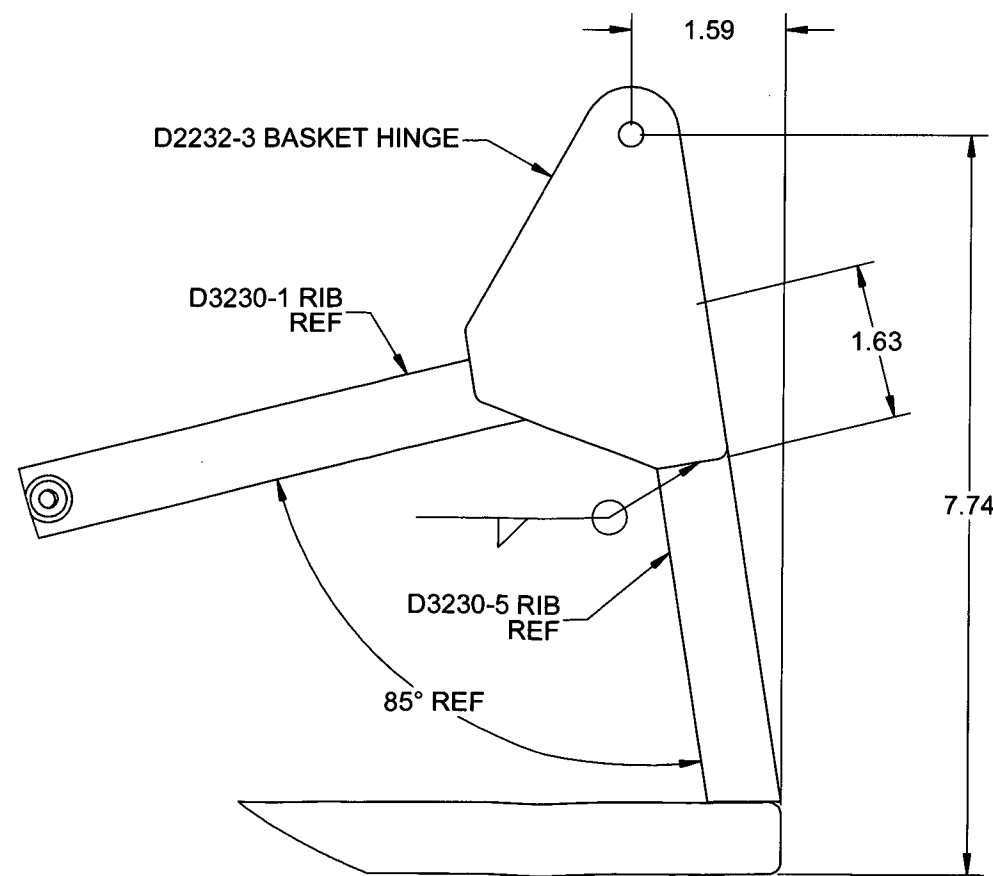
DETAIL B D3-2
MESH NOT SHOWN FOR CLARITY
SCALE 4X



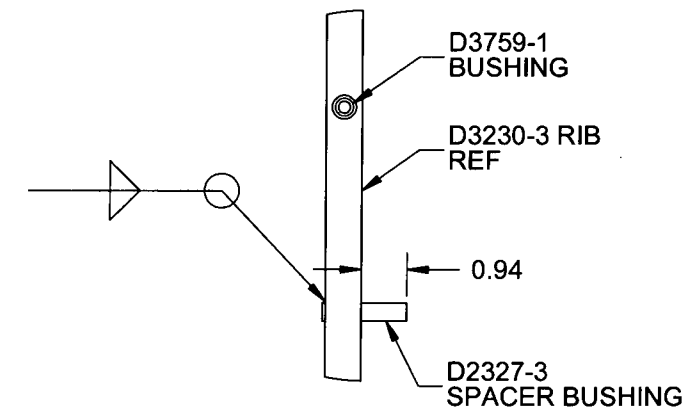
DETAIL C
MESH NOT SHOWN FOR CLARITY
SCALE 4X B6-2



DETAIL E C7-2
MESH NOT SHOWN FOR CLARITY
SCALE 8X



DETAIL F C2-2
MESH NOT SHOWN FOR CLARITY
SCALE 8X



DETAIL D B3-2
MESH NOT SHOWN FOR CLARITY
SCALE 4X

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2015 APR 13
ECN 15-559 A.P.

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MFG. APPR.	DD	D3230	SHEET 5 OF 5
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